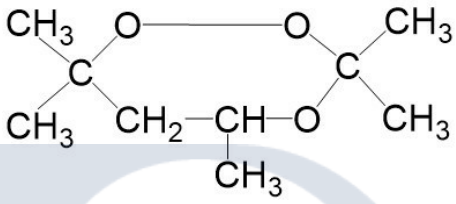
Trigonox 311

3,3,5,7,7-Pentamethyl-1,2,4-trioxepane



Trigonox® 311 is a pure peroxide in liquid form.

CAS number 215877-64-8	EINECS/ELINCS No. 455-560-2
TSCA status listed on inventory	Molecular weight 174.24
Active oxygen content peroxide 9.18%	Concentration 8.72% min.

Specifications

Appearance	Clear liquid
Assay	≥ 95.0 %

Applications

Trigonox® 311 is a monofunctional peroxide which is used for the crosslinking of natural rubber and synthetic rubbers, as well as polyolefins. Safe processing temperature: 180°C (rheometer ts2 > 20 min.). Typical crosslinking temperature: 220°C (rheometer t90 about 12 min.).

Thermal stability

Organic peroxides are thermally unstable substances, which may undergo self-accelerating decomposition. The lowest temperature at which self-accelerating decomposition of a substance in the original packaging may occur is the Self-Accelerating Decomposition Temperature (SADT). The SADT is determined on the basis of the Heat Accumulation Storage Test.

SADT	120°C (248°F)
Method	The Heat Accumulation Storage Test is a recognized test method for the determination of the SADT of organic peroxides (see Recommendations on the Transport of Dangerous Goods, Manual of Tests and Criteria - United Nations, New York and Geneva).

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Storage

Due to the relatively unstable nature of organic peroxides a loss of quality can be detected over a period of time. To minimize the loss of quality, Nouryon recommends a maximum storage temperature

Ts Max.	40°C (104°F)
Ts Min.	15°C (59°F) to prevent crystallization
Note	When stored under these recommended storage conditions, Trigonox® 311 will remain within the Nouryon specifications for a period of at least 12 months after delivery.

Packaging and transport

The standard packaging is a 30-liter HDPE can (Nourytainer®) for 25 kg peroxide solution. Both packaging and transport meet the international regulations. For the availability of other packed quantities contact your Nouryon representative. Trigonox® 311 is classified as Organic peroxide type E; liquid, Division 5. 2; UN 3107.

Safety and handling

Keep containers tightly closed. Store and handle Trigonox® 311 in a dry well-ventilated place away from sources of heat or ignition and direct sunlight. Never weigh out in the storage room. Avoid contact with reducing agents (e. g. amines), acids, alkalis and heavy metal compounds (e. g. accelerators, driers and metal soaps). Please refer to the Safety Data Sheet (SDS) for further information on the safe storage, use and handling of Trigonox® 311. This information should be thoroughly reviewed prior to acceptance of this product. The SDS is available at nouryon.com/sds-search.

Major decomposition products

Methane, Acetone, Isopropyl acetate, 3-Hydroxy-1,3-dimethylbutyl acetate, 3-Methoxy-1,3-dimethylbutyl acetate

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All information concerning this product and/or suggestions for handling and use contained herein are offered in good faith and are believed to be reliable. Nouryon, however, makes no warranty as to accuracy and/or sufficiency of such information and/or suggestions, as to the product's merchantability or fitness for any particular purpose, or that any suggested use will not infringe any patent. Nouryon does not accept any liability whatsoever arising out of the use of or reliance on this information, or out of the use or the performance of the product. Nothing contained herein shall be construed as granting or extending any license under any patent. Customer must determine for himself, by preliminary tests or otherwise, the suitability of this product for his purposes. The information contained herein supersedes all previously issued information on the subject matter covered. The customer may forward, distribute, and/or photocopy this document only if unaltered and complete, including all of its headers and footers, and should refrain from any unauthorized use. Don't copy this document to a website.

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