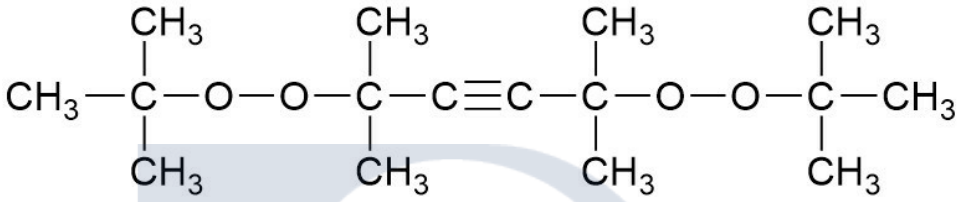
Trigonox 145-E85

2,5-Dimethyl-2,5-di(tert-butylperoxy) hexyne-3



Trigonox® 145-E85 is a 85% solution on mineral oil in liquid form.

CAS number 1068-27-5	EINECS/ELINCS No. 213-944-5
TSCA status listed on inventory	Molecular weight 286.4
Active oxygen content peroxide 11.17%	Concentration 9.27–9.61%

Specifications

Appearance	Slightly yellow transparent liquid
Assay	83.0-86.0 %

Applications

Trigonox® 145-E85 is a bifunctional peroxide which is used for the crosslinking of natural rubber and synthetic rubbers, as well as polyolefins. Safe processing temperature: 145°C (rheometer ts2 > 20 min.). Typical crosslinking temperature: 185°C (rheometer t90 about 12 min.).

Thermal stability

Organic peroxides are thermally unstable substances, which may undergo self-accelerating decomposition. The lowest temperature at which self-accelerating decomposition of a substance in the original packaging may occur is the Self-Accelerating Decomposition Temperature (SADT). The SADT is determined on the basis of the Heat Accumulation Storage Test.

SADT	80°C (176°F)
Method	The Heat Accumulation Storage Test is a recognized test method for the determination of the SADT of organic peroxides (see Recommendations on the Transport of Dangerous Goods, Manual of Tests and Criteria - United Nations, New York and Geneva).

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Storage

Due to the relatively unstable nature of organic peroxides a loss of quality can be detected over a period of time. To minimize the loss of quality, Nouryon recommends a maximum storage temperature

Ts max.	30°C (86°F)
Ts min.	10°C (50°F)
Note	When stored according to these recommended storage conditions, Trigonox® 145-E85 will remain within the Nouryon specifications for a period of at least 6 months after delivery.

Packaging and transport

In North America Trigonox® 145-E85 is packed in non-returnable, five gallon polyethylene containers of 35 lb net weight. In other regions the standard packaging is a 30-liter HDPE can (Nourytainer®) for 25 kg peroxide content. Both packaging and transport meet the international regulations. For the availability of other packed quantities consult your Nouryon representative. Trigonox® 145-E85 is classified as Organic peroxide type C; liquid, Division 5. 2; UN 3103.

Safety and handling

Keep containers tightly closed. Store and handle Trigonox® 145-E85 in a dry well-ventilated place away from sources of heat or ignition and direct sunlight. Never weigh out in the storage room. If crystallization (freezing) occurs, Trigonox® 145-E85 may be melted by indirect heating only. A water bath with a maximum temperature of 25°C is recommended. The residence time of the melted peroxide in the water bath must not exceed 48 hours. Avoid contact with reducing agents (e. g. amines), acids, alkalines and heavy metal compounds (e. g. accelerators, driers and metal soaps). Please refer to the Safety Data Sheet (SDS) for further information on the safe storage, use and handling of Trigonox® 145-E85. This information should be thoroughly reviewed prior to acceptance of this product. The SDS is available at nouryon.com/sds-search.

Major decomposition products

Methane, 2,5-Dimethyl-3-hexyn-2,5-diol, Acetone, tert-Butanol

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All information concerning this product and/or suggestions for handling and use contained herein are offered in good faith and are believed to be reliable. Nouryon, however, makes no warranty as to accuracy and/or sufficiency of such information and/or suggestions, as to the product's merchantability or fitness for any particular purpose, or that any suggested use will not infringe any patent. Nouryon does not accept any liability whatsoever arising out of the use of or reliance on this information, or out of the use or the performance of the product. Nothing contained herein shall be construed as granting or extending any license under any patent. Customer must determine for himself, by preliminary tests or otherwise, the suitability of this product for his purposes. The information contained herein supersedes all previously issued information on the subject matter covered. The customer may forward, distribute, and/or photocopy this document only if unaltered and complete, including all of its headers and footers, and should refrain from any unauthorized use. Don't copy this document to a website.

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