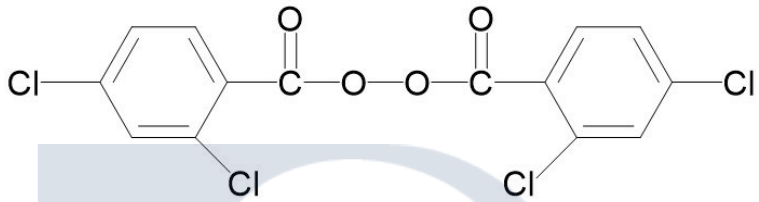
Perkadox PD-50S-PS

Di(2,4-dichlorobenzoyl) peroxide



Perkadox® PD-50S-PS is a 50% formulation in paste form.

CAS number 133-14-2	EINECS/ELINCS No. 205-094-9
TSCA status listed on inventory	Molecular weight 380.0
Active oxygen content peroxide 4.21%	Concentration 2.06-2.15%

Specifications

Appearance	Off-white homogeneous paste
Assay	49.0-51.0 %

Applications

Perkadox® PD-50S-PS is a monofunctional peroxide which is used for the crosslinking of silicone rubber. Safe processing temperature: 75°C (rheometer ts2 > 20 min.). Typical crosslinking temperature: 90°C (rheometer t90 about 12 min.).

Thermal stability

Organic peroxides are thermally unstable substances, which may undergo self-accelerating decomposition. The lowest temperature at which self-accelerating decomposition of a substance in the original packaging may occur is the Self-Accelerating Decomposition Temperature (SADT). The SADT is determined on the basis of the Heat Accumulation Storage Test.

SADT	60°C (140°F)
Method	The Heat Accumulation Storage Test is a recognized test method for the determination of the SADT of organic peroxides (see Recommendations on the Transport of Dangerous Goods, Manual of Tests and Criteria - United Nations, New York and Geneva).

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Storage

Due to the relatively unstable nature of organic peroxides a loss of quality can be detected over a period of time. To minimize the loss of quality, Nouryon recommends a maximum storage temperature (Ts max.) for each organic peroxide product.

Ts max.	30°C (86°F)
Note	When stored under these recommended storage conditions, Perkadox® PD-50S-PS will remain within the Nouryon specifications for a period of at least 6 months after delivery.

Packaging and transport

The standard package is a plastic pail with 20 kg net weight. Both packaging and transport meet the international regulations. For the availability of other packed quantities contact your Nouryon representative. Perkadox® PD-50S-PS is classified as Organic peroxide type C; solid, Division 5. 2; UN 3104.

Safety and handling

This product contains a component that is classified as Toxic for Reproduction, Category 1B under the Globally Harmonized System of Classification and Labelling of Chemicals (GHS). Nouryon ensures that it consistently manages hazardous substances to ensure safe use. To that end, a full risk assessment of this product has been conducted under Nouryon's Priority Substance Program and safe use has been demonstrated throughout the supply chain. Please refer to the Safety Data Sheet (SDS) and extended SDS (eSDS) for further information on the safe storage, use and handling of Perkadox® PD-50S-PS. This information should be thoroughly reviewed prior to acceptance of this product. The SDS is available at nouryon.com/sds-search and eSDS can be made available on request. Keep containers tightly closed. Store and handle Perkadox® PD-50S-PS in a dry well-ventilated place away from sources of heat or ignition and direct sunlight. Never weigh out in the storage room. Avoid contact with reducing agents (e. g. amines), acids, alkalines and heavy metal compounds (e. g. accelerators, driers and metal soaps).

Major decomposition products

Carbon dioxide, 1,3-Dichlorobenzene, 2,4-Dichlorobenzoic acid, Traces of 2,2′,4,4′ tetrachlorobiphenyl

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All information concerning this product and/or suggestions for handling and use contained herein are offered in good faith and are believed to be reliable. Nouryon, however, makes no warranty as to accuracy and/or sufficiency of such information and/or suggestions, as to the product's merchantability or fitness for any particular purpose, or that any suggested use will not infringe any patent. Nouryon does not accept any liability whatsoever arising out of the use of or reliance on this information, or out of the use or the performance of the product. Nothing contained herein shall be construed as granting or extending any license under any patent. Customer must determine for himself, by preliminary tests or otherwise, the suitability of this product for his purposes. The information contained herein supersedes all previously issued information on the subject matter covered. The customer may forward, distribute, and/or photocopy this document only if unaltered and complete, including all of its headers and footers, and should refrain from any unauthorized use. Don't copy this document to a website.

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