

BENEFITS

- Completely compatible with water
- Non-flammable
- Quick removal of polymer remnants
- Good solvency and detergent power
- Eliminates need for sandblasting

Frankleen #22 Mold Cleaner

Frankleen #22 mold cleaner is designed to clean urethane residue, thermoset elastomers, phenolic/polyester/vinyl ester resins, waxes, soaps, silicone fluids or polymers and polymeric release agents from metal and composite tooling.

Frankleen #22 can be applied onto hot or cold molds via brushing or wiping.

Physical Properties

APPEARANCE: Clear, amber liquid

VISCOSITY: Water thin

pH: 14.0

SPECIFIC GRAVITY: 1.26 grams/cm³

WATER SOLUBILITY: Soluble

SHELF LIFE: 2 years

Mold Surface Application

Frankleen #22 can be applied to hot or cold molds via brushing or wiping. Allow the product to penetrate but not fully evaporate before removing residue. Keeping mold wet for a period of time may be required for difficult residues. To ensure proper bonding of a mold release agent after cleaning, it is recommended that the mold surface be **rinsed at least twice** with water following final application of the Frankleen #22. This will remove any residual product and leave the mold surface in optimal condition for subsequent application of other DiamondKote products. Dispose of rags, etc., per MSDS and applicable regulations.

Packaging, Handling and Storage

Available in 5 gallon pails and 55 gallon drums.

Containers should be kept close prior and during use. Store below 120F and above 32F. Keep product from freezing.

Exposure to steel, galvanized steel or black iron will degrade the active ingredients of this product. For safety precautions consult MSDS.

WARRANTY AND EXCLUSIONS: Franklynn Industries, Inc. does not warrant the workmanship with which its products are applied by others and limits its liability to a refund of the purchase price or the replacement of any products found to be defective. Franklynn Industries, Inc. is also not liable for any incidental or consequential damages. The warranty described in this paragraph shall be in lieu of any other warranty, express or implied, including, but not limited to, any implied warranty of merchantability or fitness for a particular purpose.



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